

# Technical Bulletin

Bulletin Number: 251 Revision Number: R-05Release Date: January 7, 1983 Revision Date: January 17, 2000**SUBJECT: LOCKABLE CASH BOX KITS - DNCB FLAT FRONT VENDERS****MODELS AFFECTED:** All DNCB Flat Front Venders Serialized 0001-2435AF (March 1981) and up.  
*IMPORTANT: Does not include Pepsi Magnum venders.***REASON:** To provide a kit to lock the cash box to the main door.

For venders serialized 0001-2567CG and up use Kit 1 (with lock and keys) or Kit 2 (without lock and keys). (See page 1.) See page 2 for assembly instructions.

For DNCB venders serialized 0001-2435AF through 2566CG use Kit 3.

**KIT 1 267,016,00x.x4****LOCKABLE CASH BOX KIT WITH LOCK AND KEYS  
(S/N 0001-2567CG AND UP)**

Kit Contents:	1 - 000,002,94x.x6	Coin Deflector	2 - 901,100,61x.x1	Pop Rivet
	1 - 801,502,61x.x1	Cam	1 - 801,501,94x.x1	Lock & Keys
	1 - 900,700,83x.x1	Flat Washer, 18 GA	1 - 000,005,40x.x6	Lock Plate
	1 - 900,800,88x.x1	Lock Barrel Nut	1 - 900,801,17x.x1	Nut, Cam

**KIT 2 267,016,10x.x4****LOCKABLE CASH BOX KIT WITHOUT LOCK & KEYS  
(S/N 0001-2567CG AND UP)**

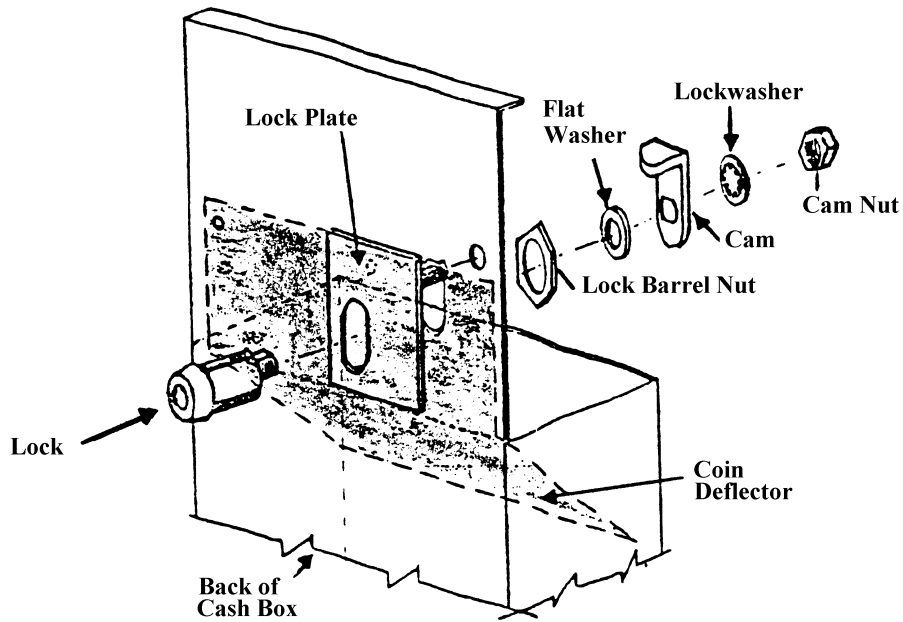
Kit Contents:	1 - 000,002,94x.x6	Coin Deflector	2 - 901,100,61x.x1	Pop Rivet
	1 - 900,800,88x.x1	Lock Barrel Nut	1 - 900,700,83x.x1	Flat Washer, 18 GA
	1 - 000,005,40x.x6	Lock Plate	1 - 900,801,17x.x1	Nut, Cam

**IMPORTANT:** Order Kit 2 if you want to use a padlock with a ¼" or less diameter shank. If padlock hole has not been pre-drilled in cash box, then drill the hole as shown on figure 1, page 2.**KIT 3 267,012,10x.x4****LOCKABLE CASH BOX KIT  
(S/N 0001-2435AF THRU 2566CG)**

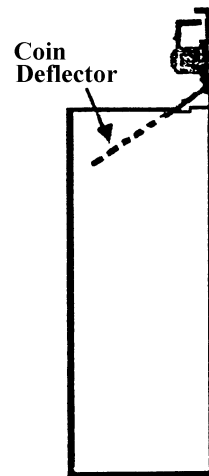
Kit Contents:	1 - 267,052,60x.x3	Cash Box W/A	1 - 000,002,94x.x6	Coin Deflector
	1 - 801,502,61x.x1	Cam	1 - 267,050,92x.x3	Coin Chute
	1 - 801,501,94x.x1	Lock & Keys	2 - 901,100,61x.x1	Pop Rivet
	1 - 900,700,83x.x1	Flat Washer, 18 GA	1 - 000,005,40x.x6	Lock Plate
	1 - 900,800,88x.x1	Lock Barrel Nut	1 - 267,050,57x.x3	Back, Coin Chute
	1 - 900,801,17x.x1	Nut, Cam		

**TO INSTALL:**

1. Locate coin deflector in kit.
2. If coin deflector is to be used place it in cash box as shown in figures 1 and 2.
3. Secure coin deflector with two (2) pop rivets provided in kit.
4. Locate lock plate in kit.
5. Place lock plate in position as shown in figure 1.
6. Place lock through lock plate, cash box, and coin deflector as shown in figure 1.
7. Install lock barrel nut on to lock and tighten.
8. Install flat washer next to lock barrel nut.
9. Install cam to be used.
10. Install lockwasher.
11. Install cam nut and tighten to secure.



**Figure 1**



**Figure 2**